



CORNING

Bringing Hyperspectral Imaging Into the Mainstream

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Corning Advanced Optics

August 2018

Founded:

1851

Headquarters:

Corning, New York

Employees:

~46,000 worldwide

2017 Core Sales:







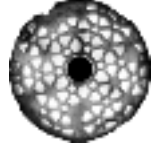









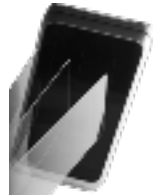









\$10.3 billion

Fortune 500 Ranking (2018):

293

Corning Incorporated is one of the world's leading innovators in materials science. For more than 165 years, Corning has applied its unparalleled expertise in glass science, ceramics, and optical physics to develop products and processes that have transformed industries and enhanced people's lives.

Corning has a proven track record of innovation

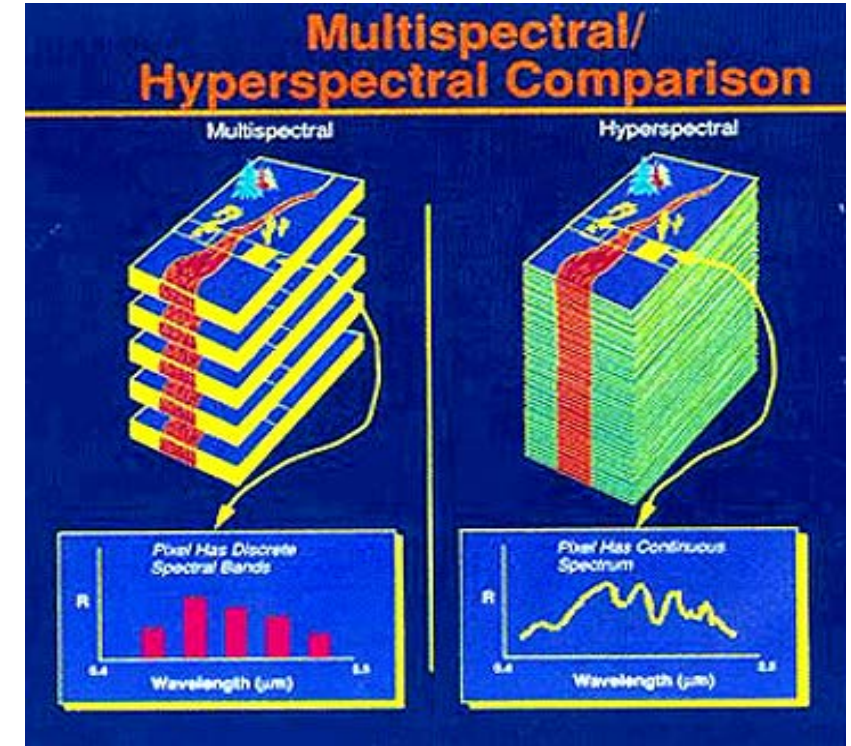
1877 Signal Lenses 	1879 Glass Bulb for Edison's Electric Light 	1912 Railroad Lanterns 	1915 Heat-Resistant PYREX® Glass 	1932 High-Purity Fused Silica 	1934 Silicones 	1935 Hale Telescope Mirror 	1947 Television Picture Tube Processes 	1952 Glass-Ceramics 	1961 Space Window Glass 	1964 Fusion Overflow Process 	1970 Low-Loss Optical Fiber 	1972 Ceramic Substrates for Catalytic Convertors 
1982 Liquid Crystal Display Glass 	2000 Low-Density LCD Glass 	2006 High Throughput Cell Culture Solutions 	2007 Tough, Thin Cover Glass for Mobile Devices 	2012 Ultra-Bendable Optical Fiber 	2012 Ultra-Slim Flexible Glass 	2013 All-Optical Converged Cellular & Wi-Fi Solution 	2013 Antimicrobial Glass 	2015 Light, Tough Automotive Glass 	2016 High-Transmission Light-Guide Plate for LCD Displays 	2016 Advanced Glass for Wearables 	2016 Gasoline Particulate Filters 	2017 Damage-Resistant Pharmaceutical Glass Packaging 

Presentation Agenda

- Practicalizing hyperspectral imaging
- Use cases
- Corning Hyperspectral Products

Hyperspectral vs. Multispectral Imaging Technology

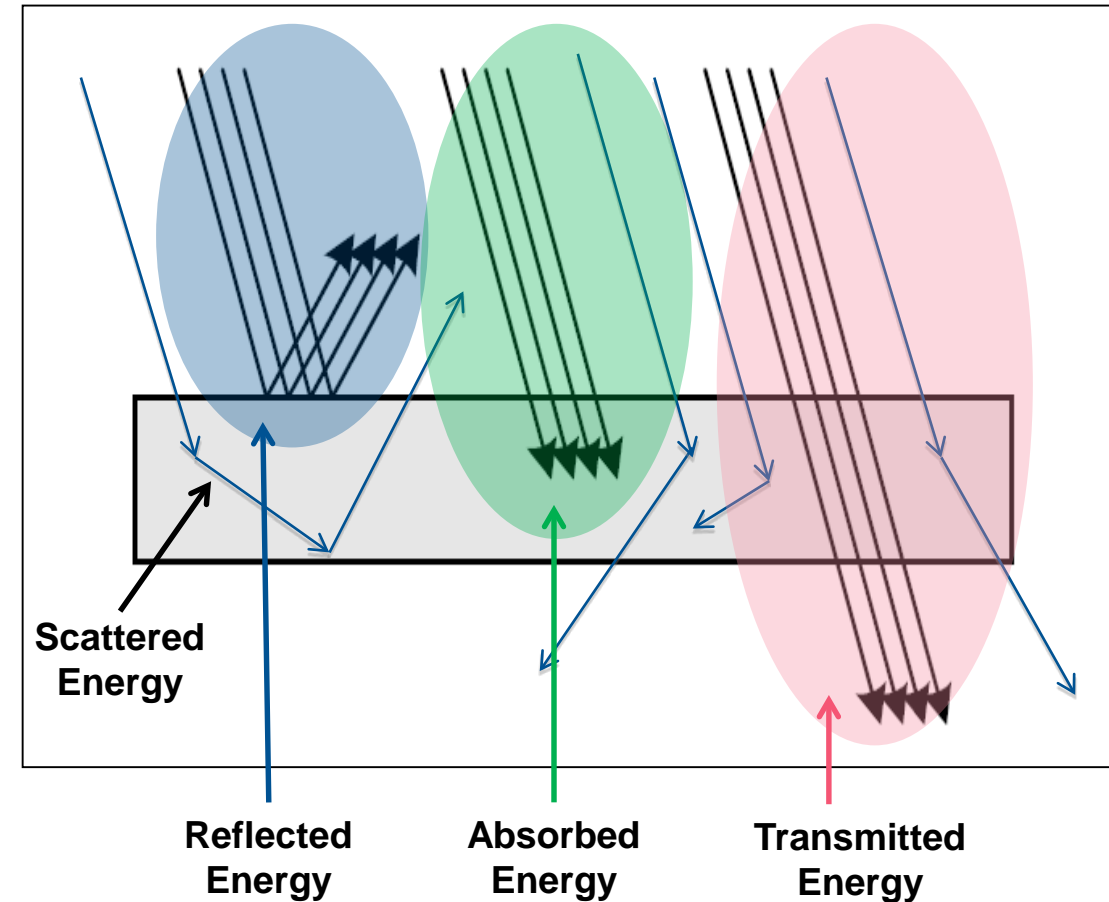
- Hyperspectral imagers (HSI) cover many dozens to hundreds of spectral bands contiguously
- Multispectral imagers (MSI) cover a selected set of bands non-contiguously
 - Spectral information critical for research and development of specific applications may be missing
 - Number of spectral bands is insufficient to address multitude of developed and proven applications
 - Ease of deployment and low cost makes MSI attractive for many applications
- A product that can be both HSI and MSI and is reasonably priced provides high flexibility for research and practical applications



Source: NASA (public domain information)

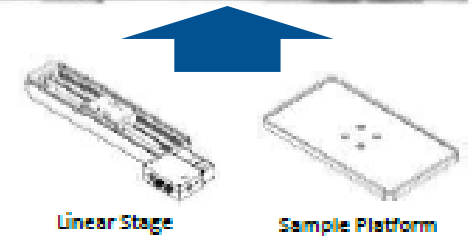
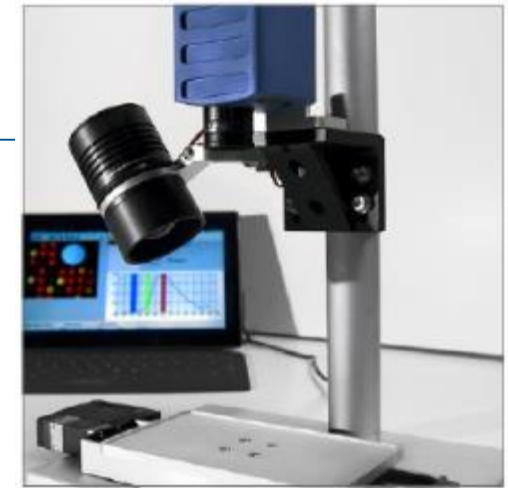
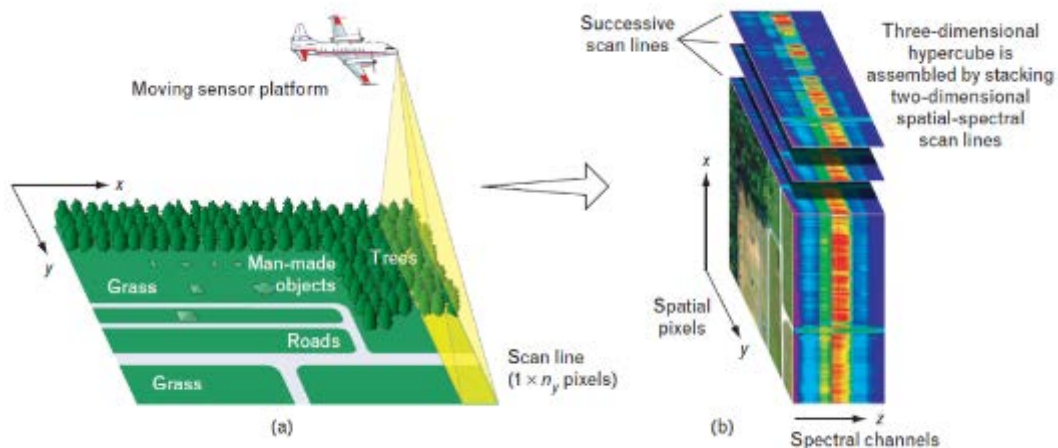
Concept of Spectral Signature

- ***Electromagnetic Radiation (EMR) interactions with matter.*** Substances interact with EMR in different ways. They absorb, reflect, transmit, or scatter various wavelengths of EMR differently.
- ***Visible and invisible light are EMR***
- ***Spectroscopy:*** The branch of science concerned with the investigation and measurement of spectra produced when matter interacts with and **reflects** electromagnetic radiation.



Spectral Data Cube Formation

- High performance hyperspectral sensors are scanning instruments
 - In an airborne application the spectral data cube is formed using aircraft motion
 - In a field application a rotational stage may be used to form a spectral data cube by scanning the HSI camera
 - In a laboratory or field application a linear stage is used to translate the subject matter across the camera field-of-view
 - In an in-line processing environment the product is scanned as it is moving along a conveyor



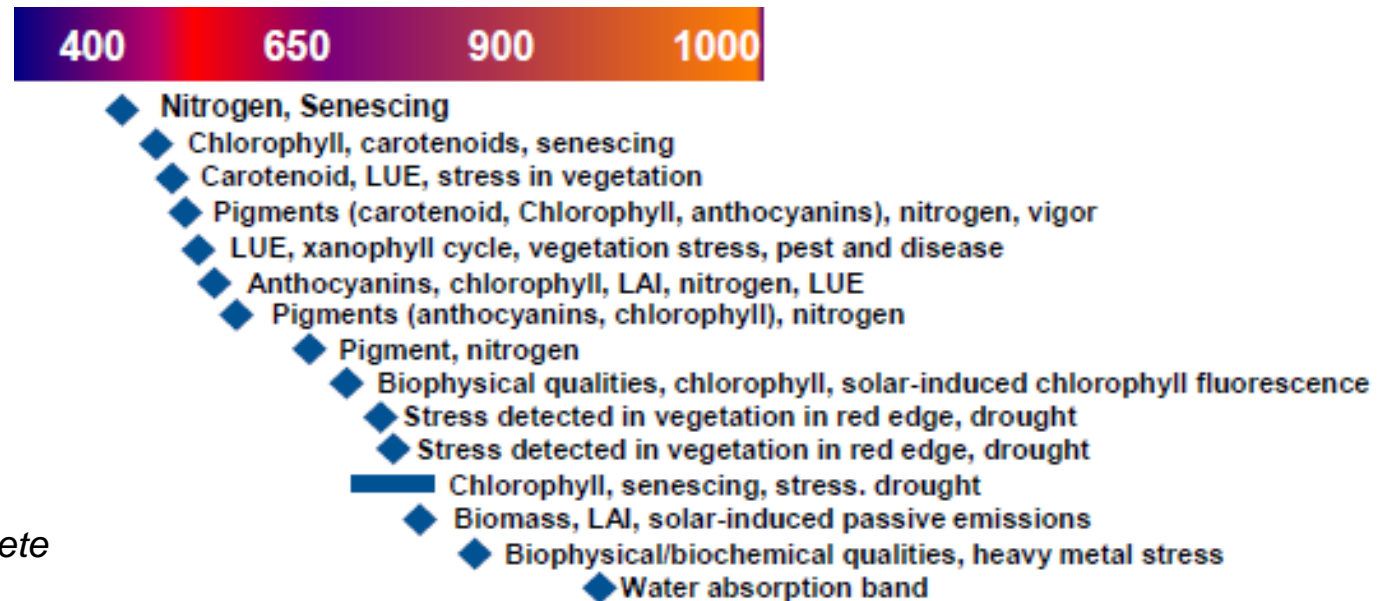
What is driving the need for Hyperspectral Sensors?

Four main points...

1. All new applications and indices are developed using hyperspectral imagery data, and are often simplified for MSI
2. The number of proven vegetation indices has far surpassed the capability of multispectral sensors
3. New algorithms/applications are being developed that utilize the entire spectrum instead of a few spectral bands
4. The size, weight, and cost of hyperspectral imaging sensors and systems now approaches higher end multispectral sensors and systems

The Need for Contiguous Spectral Coverage *in Practical Applications*

- Dozens of proven vegetation indices use dozens of spectral bands
 - ENVI + Crop Science has 60+ vegetation indices
- Crop and application specific indices have been developed, and development is accelerating
 - Irrigation management of wine grapes and field crops
 - Specific insects and diseases – aphids, red blotch, red-leaf, etc.
 - Fruit ripeness (grapes, tomatoes, berries, etc.)
 - Biofuel growth management

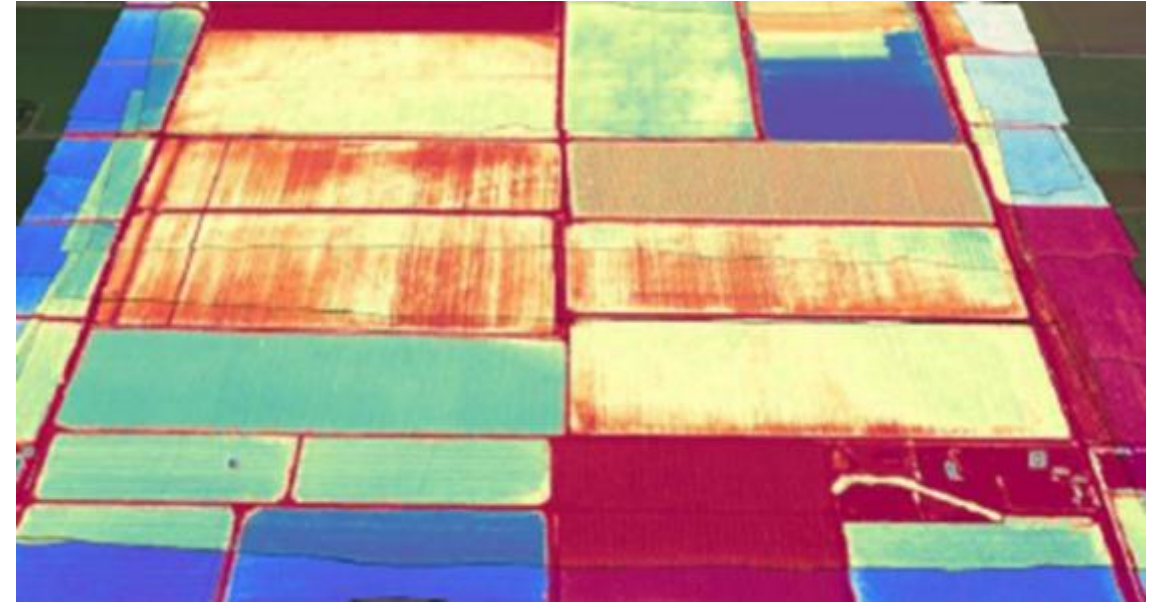


Source: *Hyperspectral Remote Sensing of Vegetation*
Edited by: Prasad S. Thenkabail, John G. Lyon, & Alfredo Huete

The Need for Hyperspectral Imaging *in Agriculture*

ENVI software provides the following categories of vegetation indices:

- Broadband Greenness
- Narrowband Greenness
- Canopy Nitrogen
- Canopy Water Content
- Dry or Senescent Carbon
- Leaf Pigments Light Use Efficiency



44+ spectral
narrow bands
30+ < 1000 nm
14 > 1000 nm

...are used to generate...

60 vegetation
indices
52 < 1000 nm
8 > 1000 nm

The Need for Hyperspectral Imaging

in other ENVI Applications

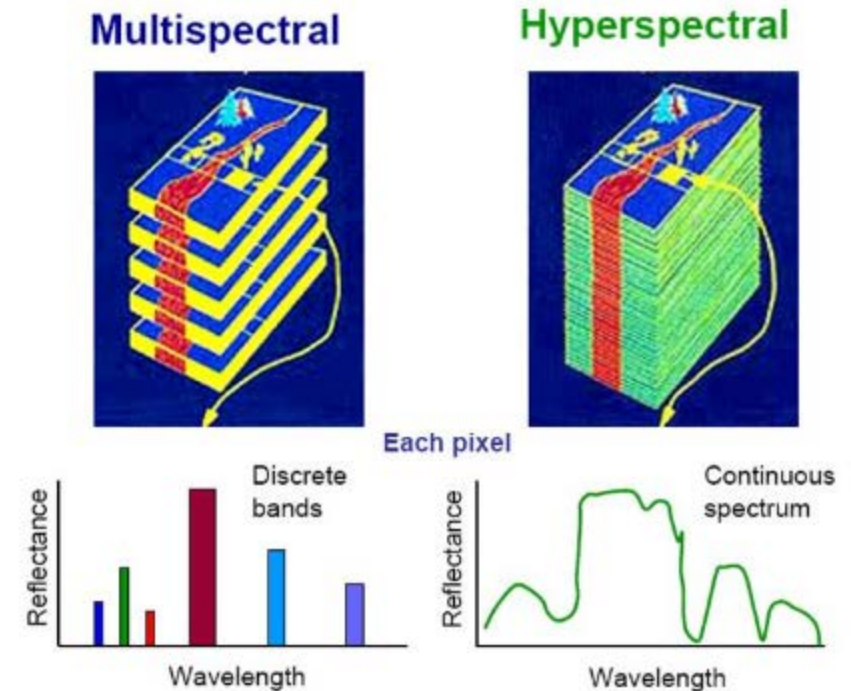
- Burn Indices
- Geology Indices
- Fire Fuel Tool
- Forest Health Tool
- Built-up Index
- Water Index
- Mud Index
- Snow Index
- Non-Homogeneous Feature Index
- Petroleum and Mineralogy Exploration

The Need for Contiguous Spectral Coverage in Practical Applications - Continued

- A new generation of applications are using/will use the entire spectrum and not just selected spectral bands for detection, identification and classification
 - Multispectral sensors will not be able to leverage these indices
- This will enable going beyond detection of stress and becoming diagnostic
- Using the entire spectra will significantly increase the probability of successful detection/ identification/ classification

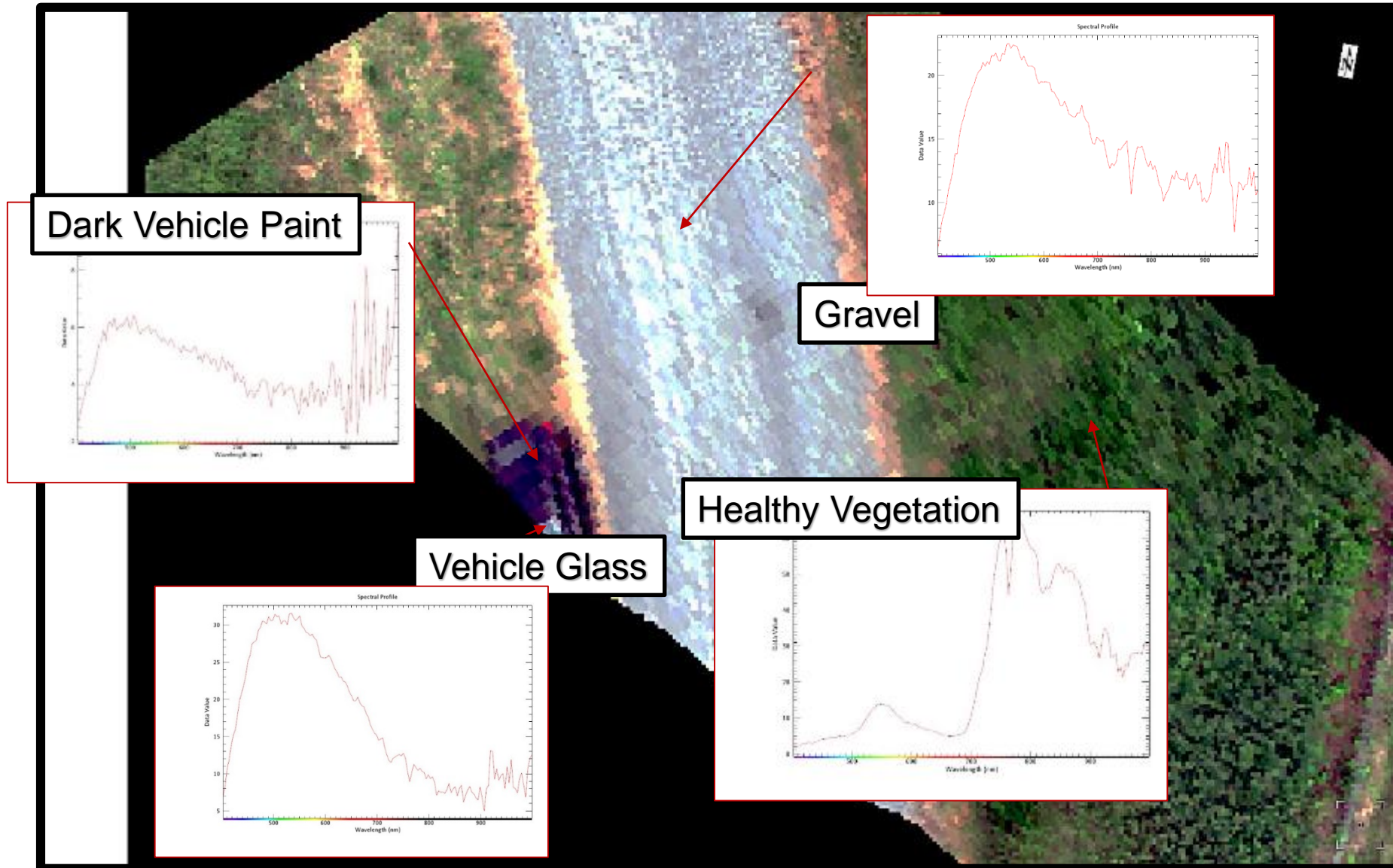
Multispectral vs Hyperspectral

10



Use of the entire spectrum increases probability of detection, identification, and classification

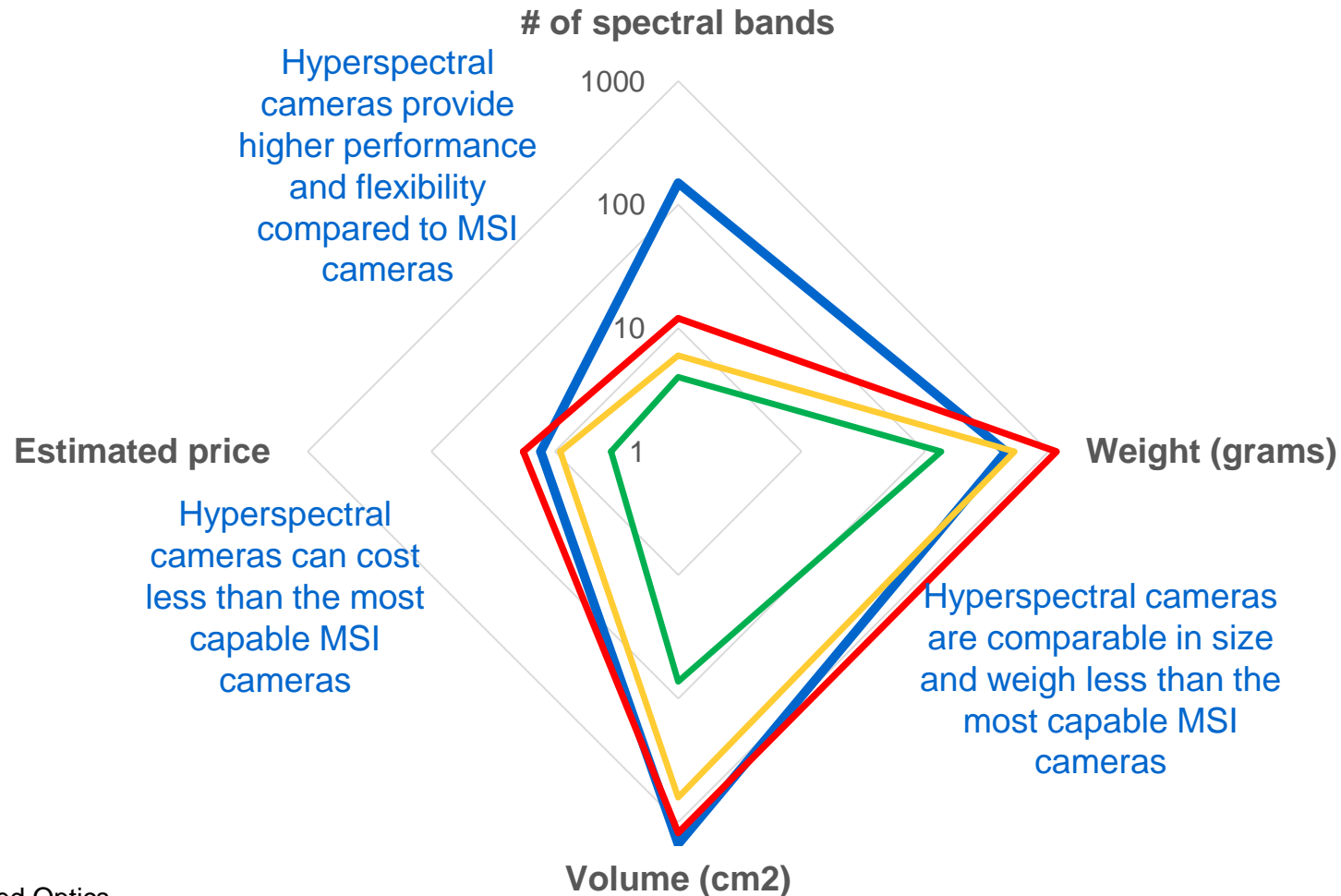
(Imagery from Corning® microHSI™ 410 SHARK provided by MTSI, Inc.)



Comparative Assessment

Hyperspectral vs. Multispectral Sensors

— Corning microHSI 410 Sensor — Tetracam mini MCA-6 — Tetracam mini MCA-12 — Sequoia Parrot



Integrated Airborne Hyperspectral System Miniaturization

(Images are approximately to scale)



2008



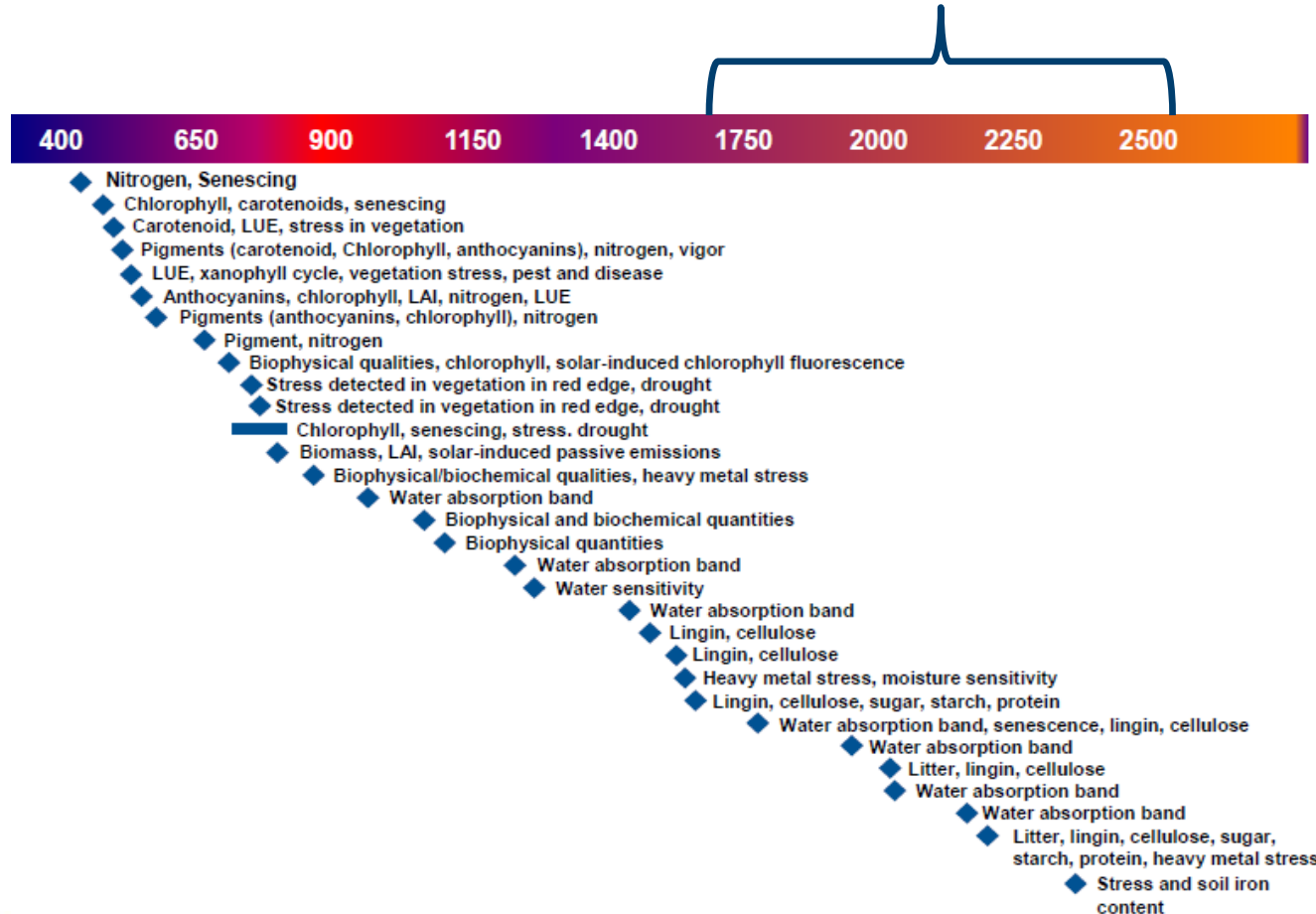
2013



2018

Applications are expanding beyond the visible-NIR spectrum

- ❖ Soil analysis
- ❖ Mineral and petroleum exploration
- ❖ Aerospace and Defense



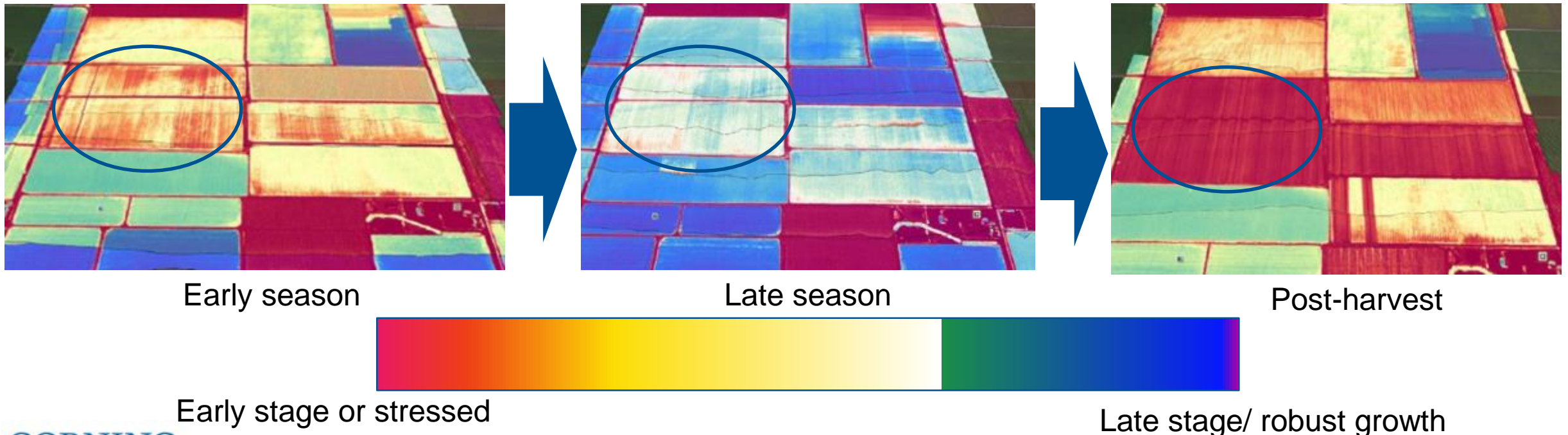
- There is a cost increase for going beyond 1000 nm
- There is an additional cost increase for going beyond 1700 nm, but is justified for high-value applications



Hyperspectral Imaging Use Cases

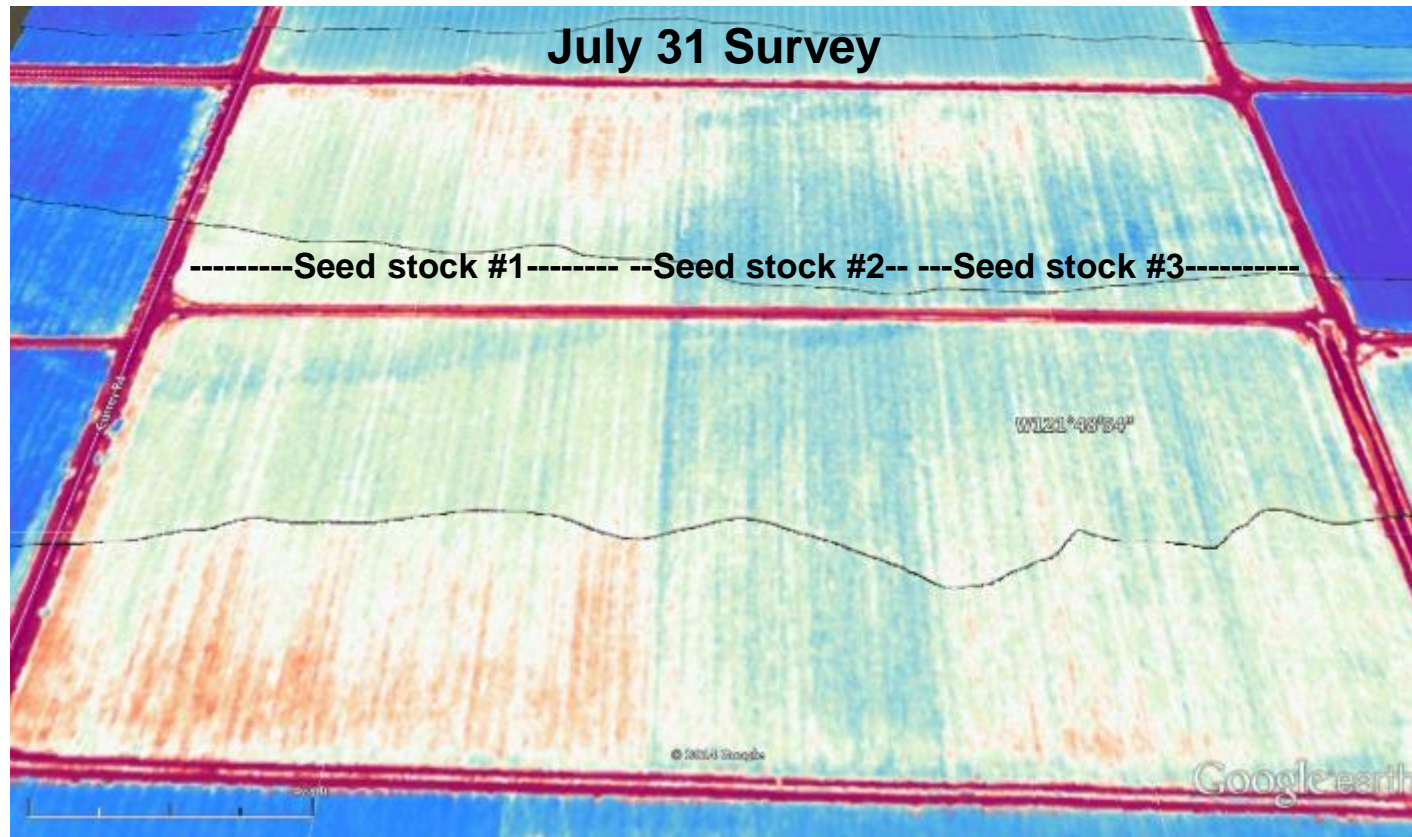
Crop Growth and Health Assessment/Management

- Enables the evaluation of vegetation stress, often before it is visible to the human eye or with other sensors
- Enables the visualization of change in crop growth and health, and yield prediction throughout the growing season
- Data products: NDVI reNDVI, Senesis and other indices



Seed Performance Analysis

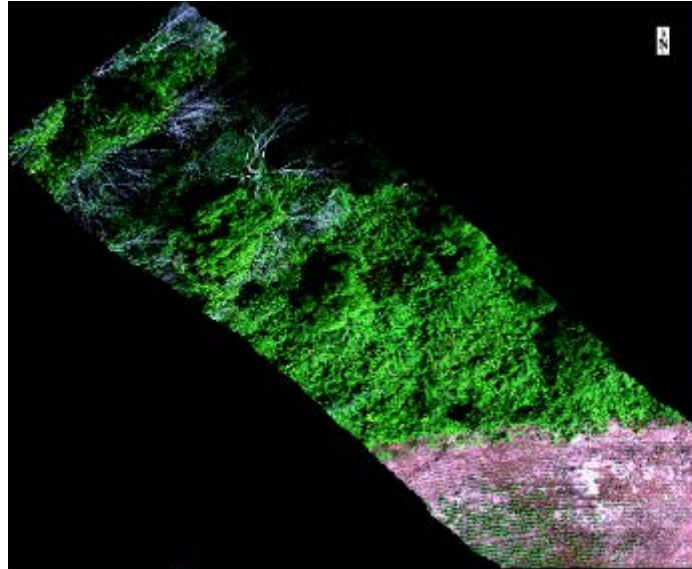
- Hyperspectral imagery enables the evaluation of crop performance for different seed stocks
- The below spectral map clearly shows defined boundaries for three different Roma tomato stocks and crop performance.



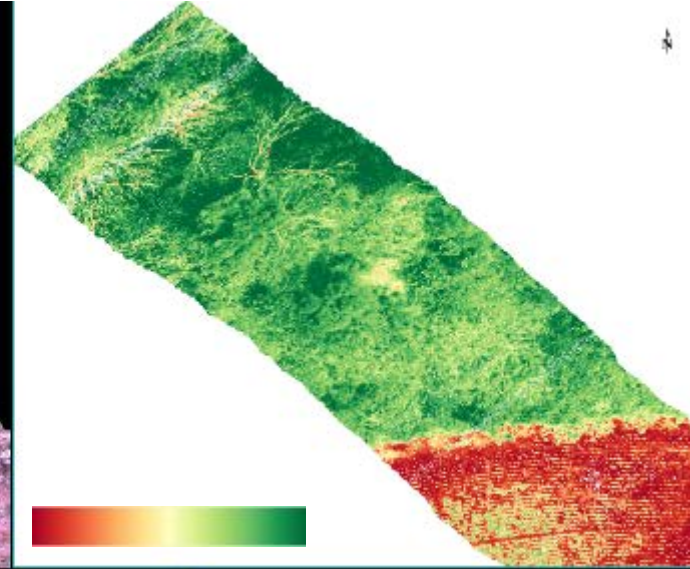
Native Virginia Forest

(Data collected by MTSI with Corning® microHSI™ 410 SHARK)

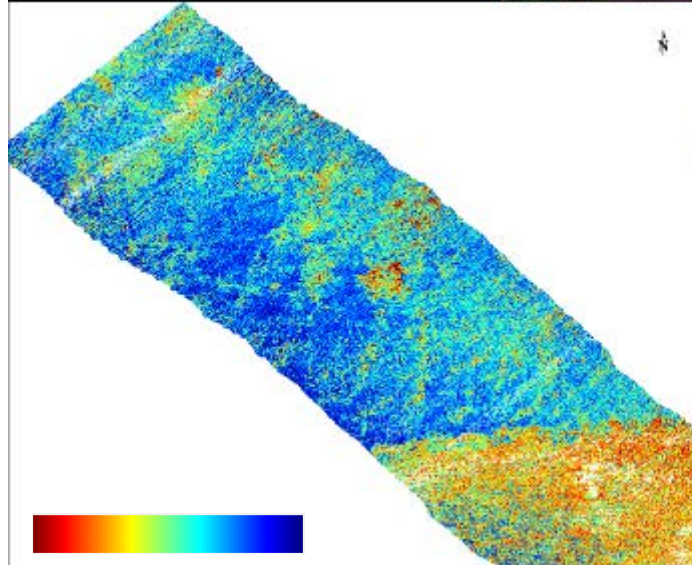
RGBGeo-
referenced



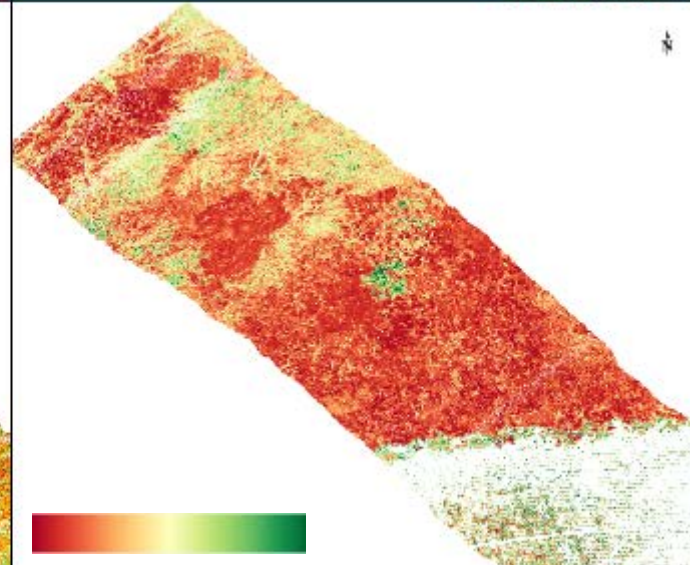
Modified
Red Edge
NDVI



Water Band
Index



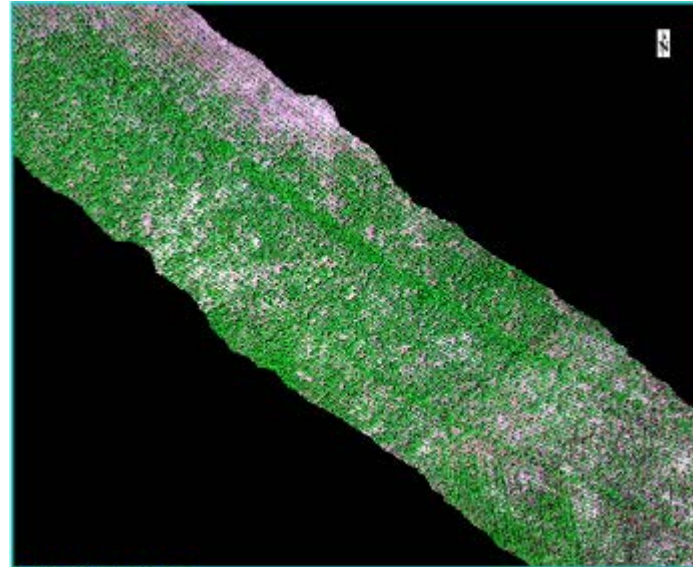
Red Green
Ratio Index



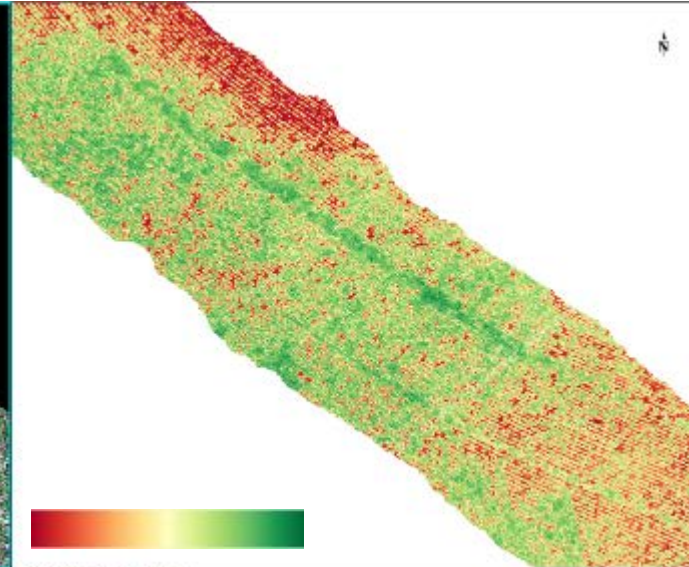
Baby Soy Crop

(Data collected by MTSI with Corning® microHSI™ 410 SHARK)

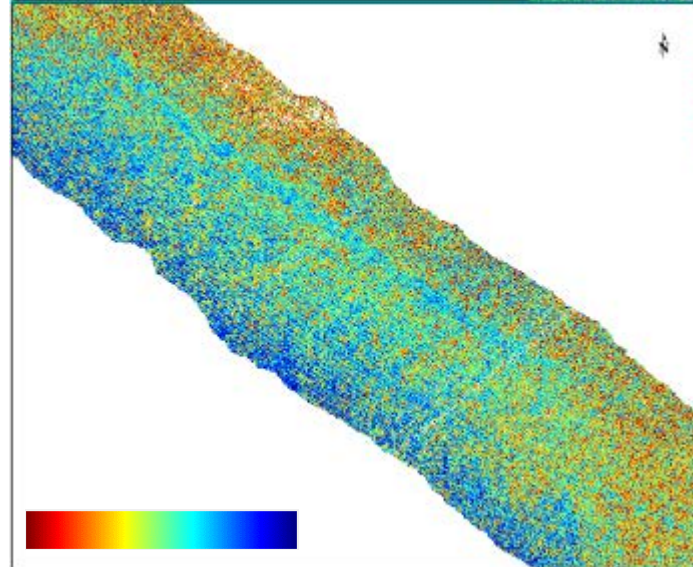
RGB Geo-
referenced



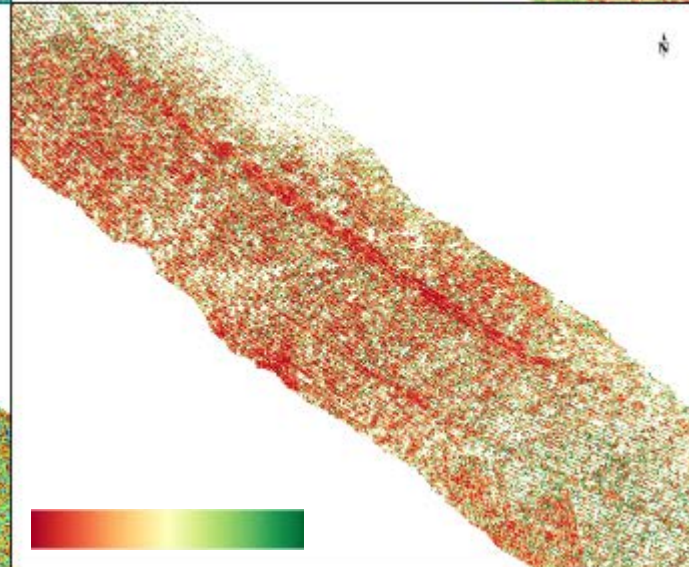
Modified
Red Edge
NDVI



Water Band
Index

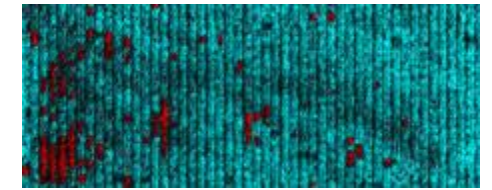
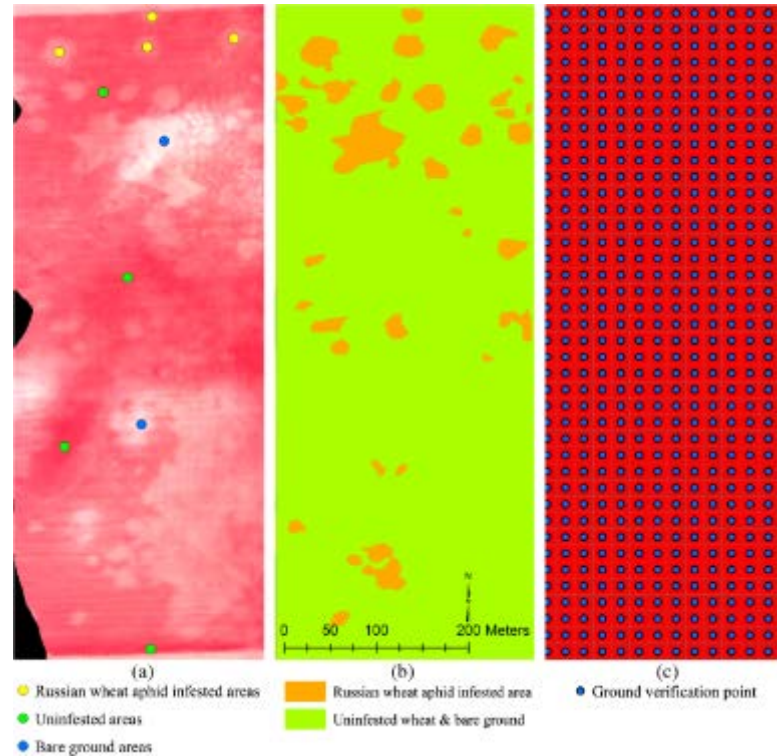


Red Green
Ratio Index

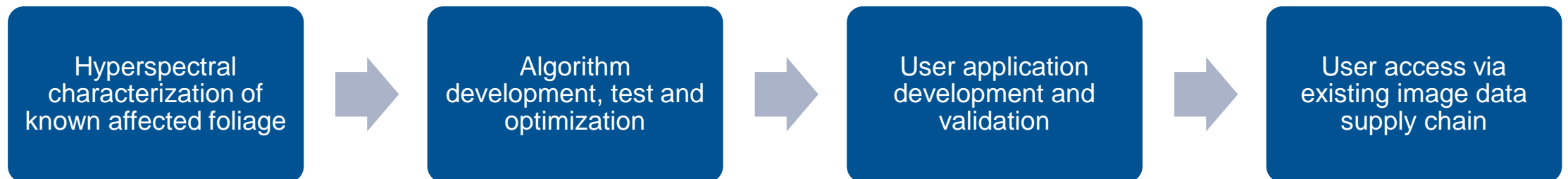


Vegetation Stress Characterization and Detection

- Enables the spectral characterization of the impacts on vegetation of specific stress inducers
- Enables development of custom applications that detect and geo-register impacts using airborne imagery
 - Actionable information more quickly and economically



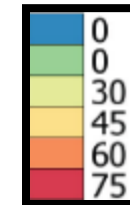
Grapevine Leaf Roll Disease



Nitrogen Fertilization Recommendation

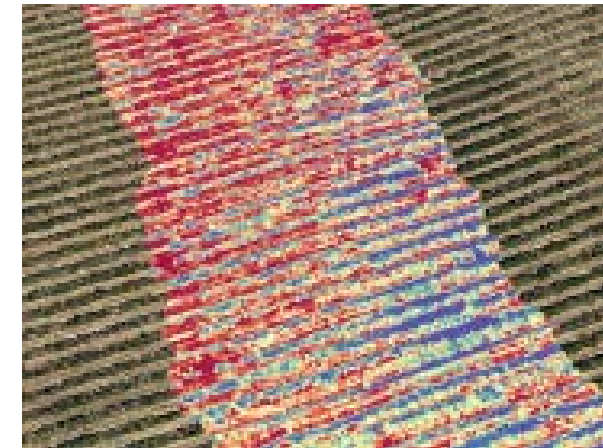


Nitrogen Fertilization
Recommendation
(kg/ha)



Augmentation/Replacement of Manual Processes

- HSI applications that replicate results obtained using reliable and stable processes that:
 - Are labor intensive
 - Cost of equipment is high
- Successful implementation can significantly reduce operating costs
- Co-develop with University Research Centers
 - Often leveraging grant funding



Coastal/Lake Environmental Surveys

- 2018-19: Joint Corning Incorporated and State University of New York (SUNY) initiative to detect and analyze harmful algae blooms (HABs) in New York State fresh water lakes
 - Four Corning hyperspectral sensor-equipped small UAS

Golf of Taranto, Italy
7 March 2014



Lake Erie, OH
3 Sep 2011

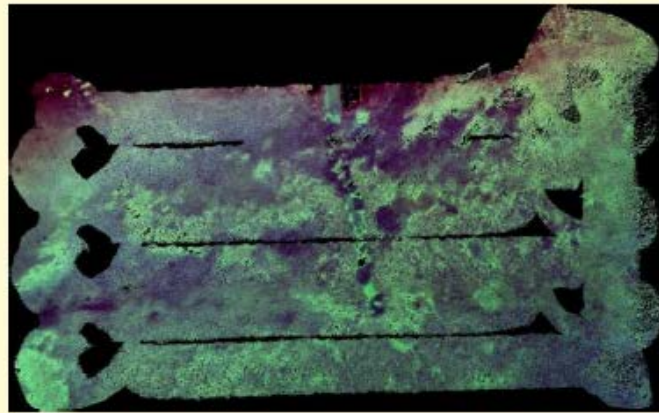
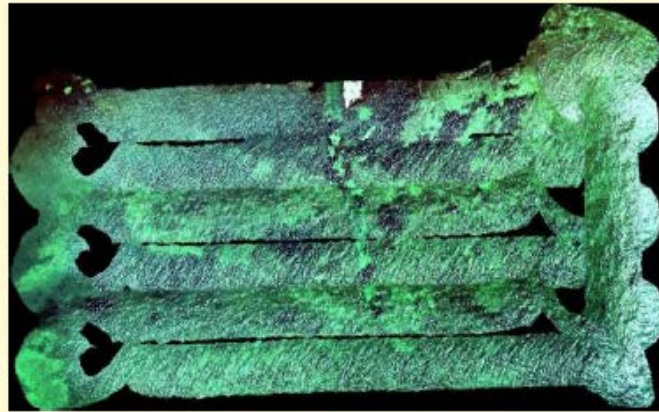


Long Island, NY
11 Nov 2012

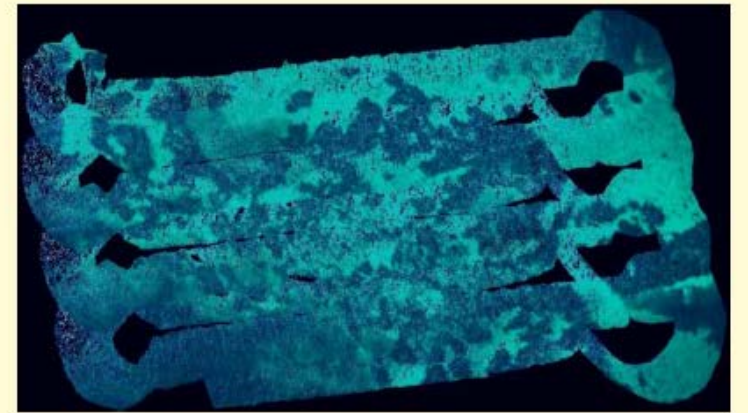
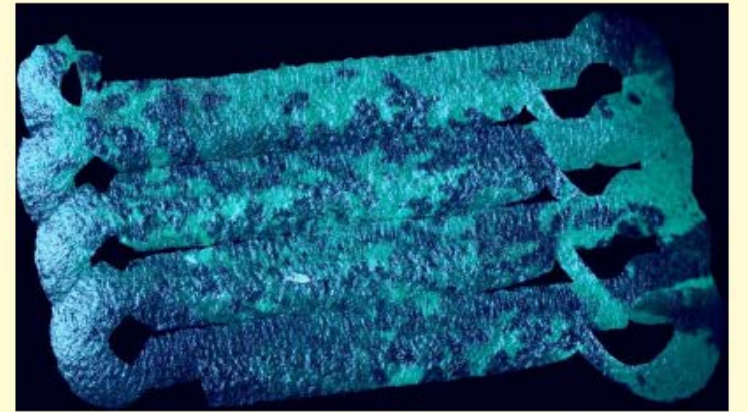


Processed Images With and Without Glint Reduction

- Corning® Hyperspectral System was flown over shallow reef, sea grass in Florida Keys for climate change assessment study
- Platform: rotary wing UAV
- Image processing applied by University of South Florida College of Marine Science



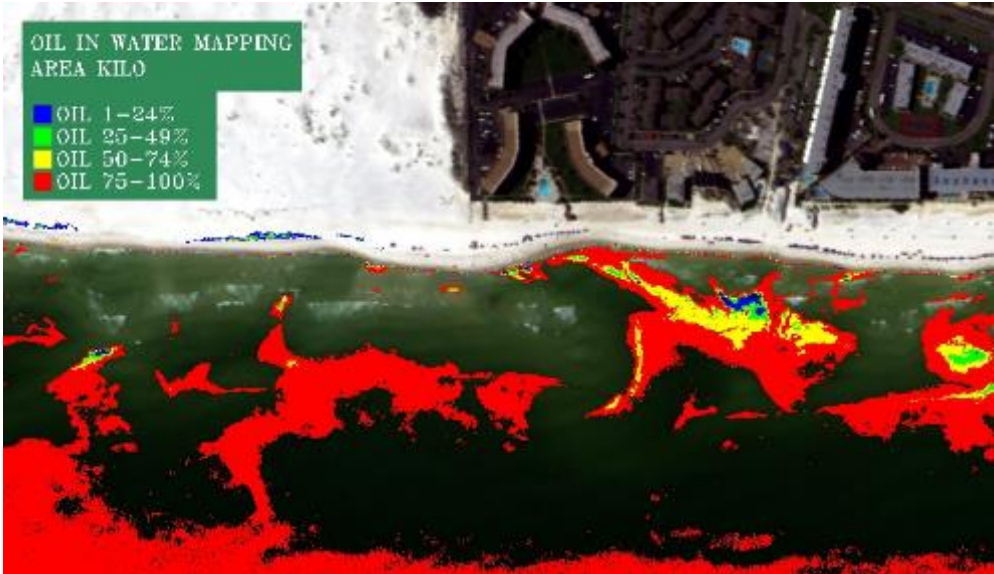
3-band composite image over seagrass study area; lower image used glint reduction algorithm



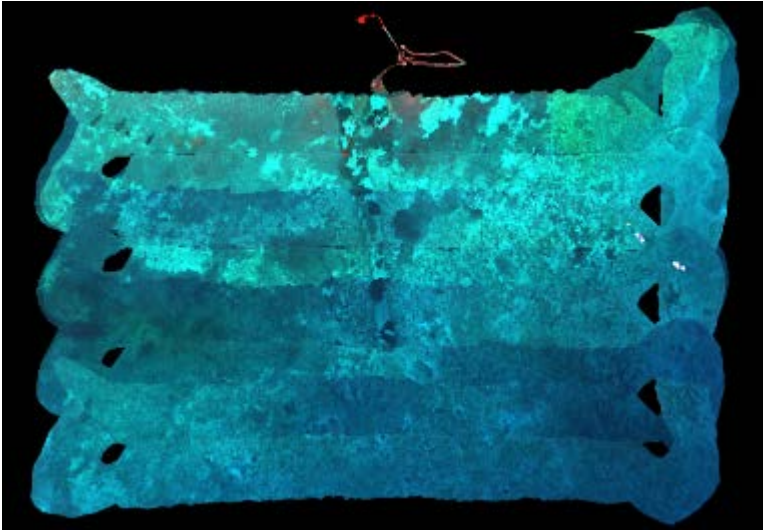
3-band composite image over Cheeca Rocks coral study area; lower image used glint reduction algorithm

Other Remote Sensing Applications

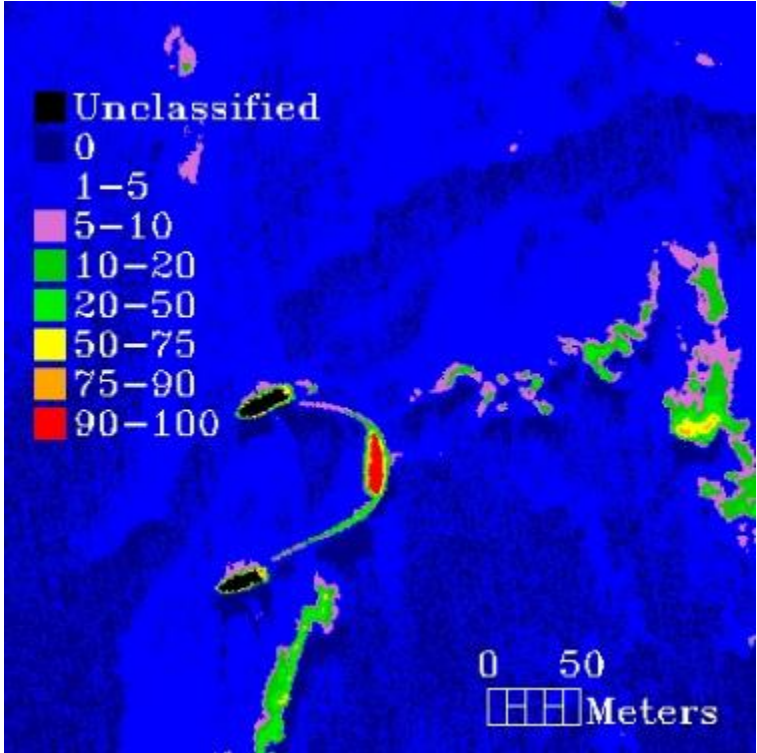
Coastal Contamination



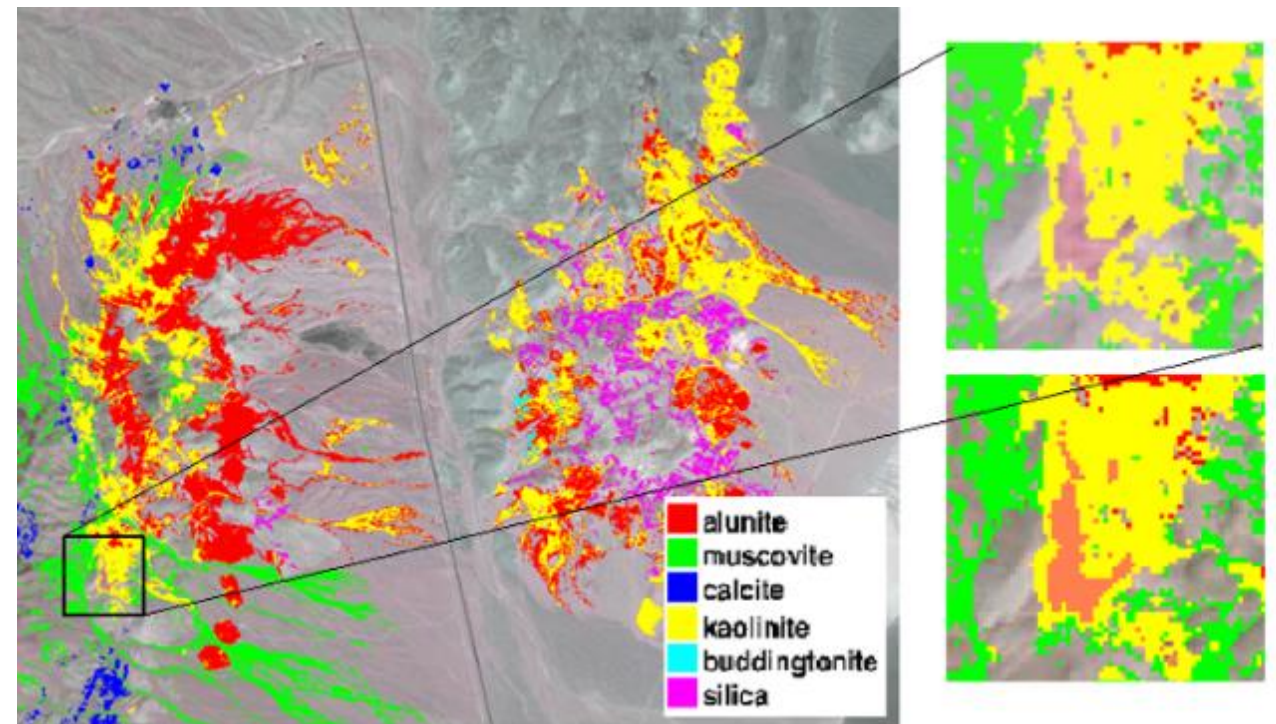
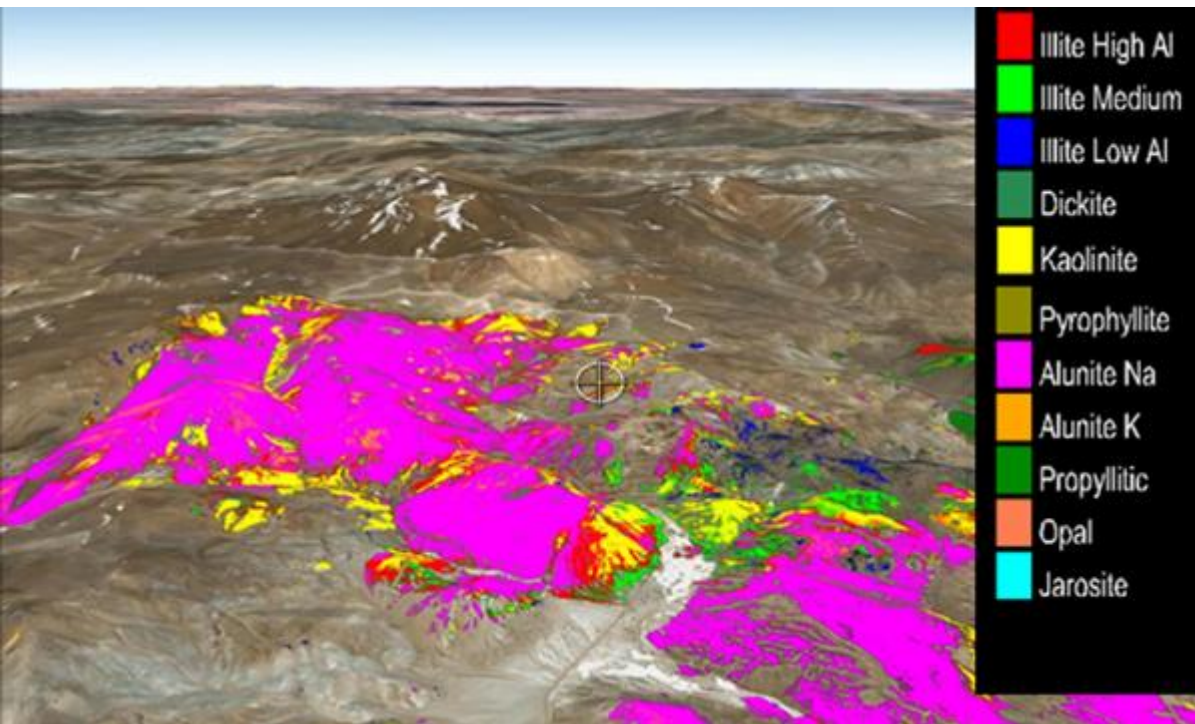
Monitoring Marine Habitats



Open Water Surface Contamination



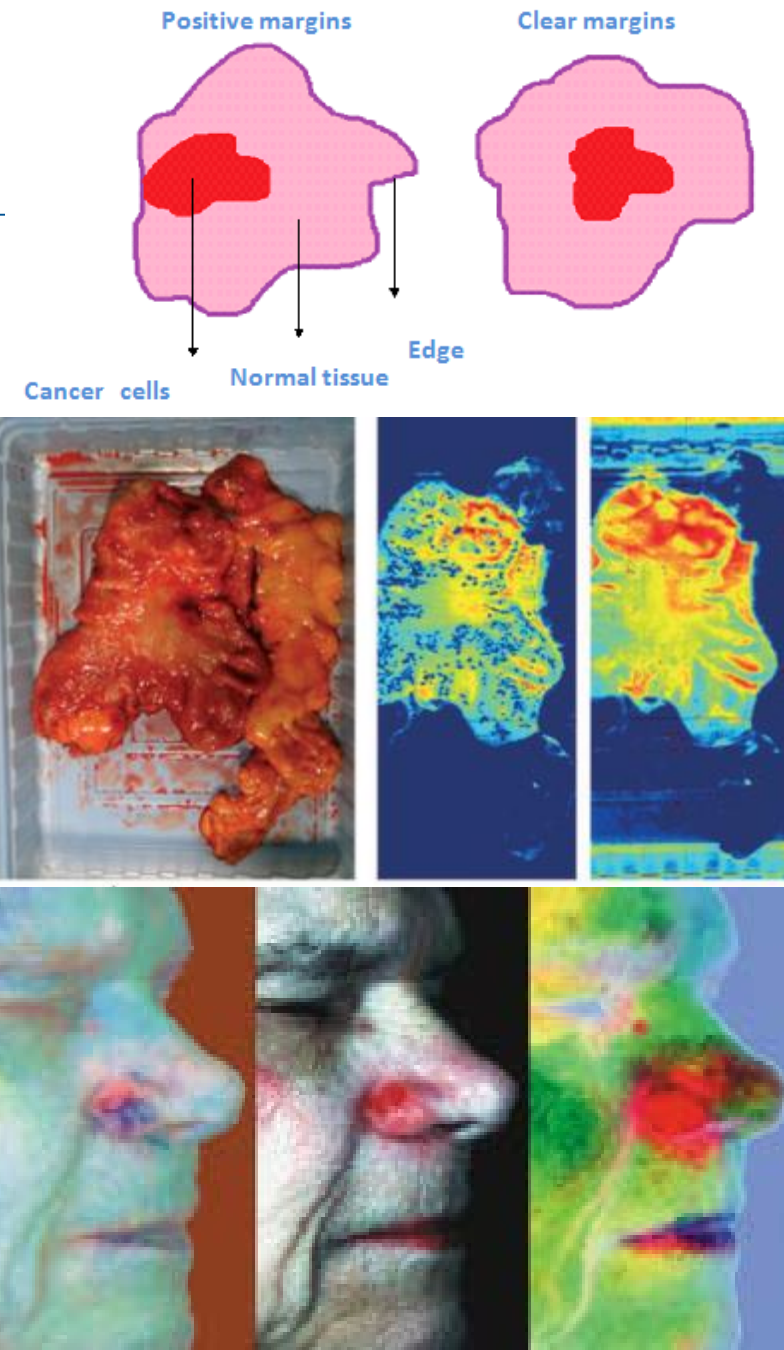
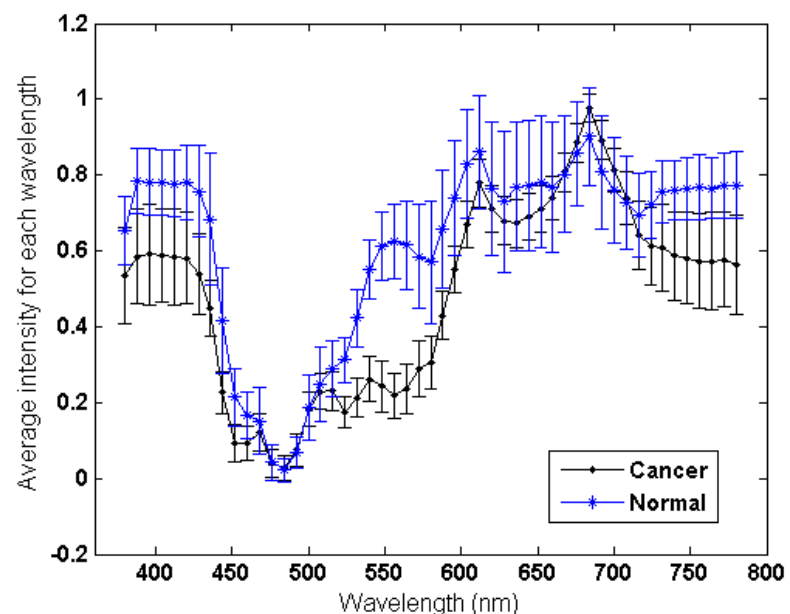
Mineral Exploration and Core Processing



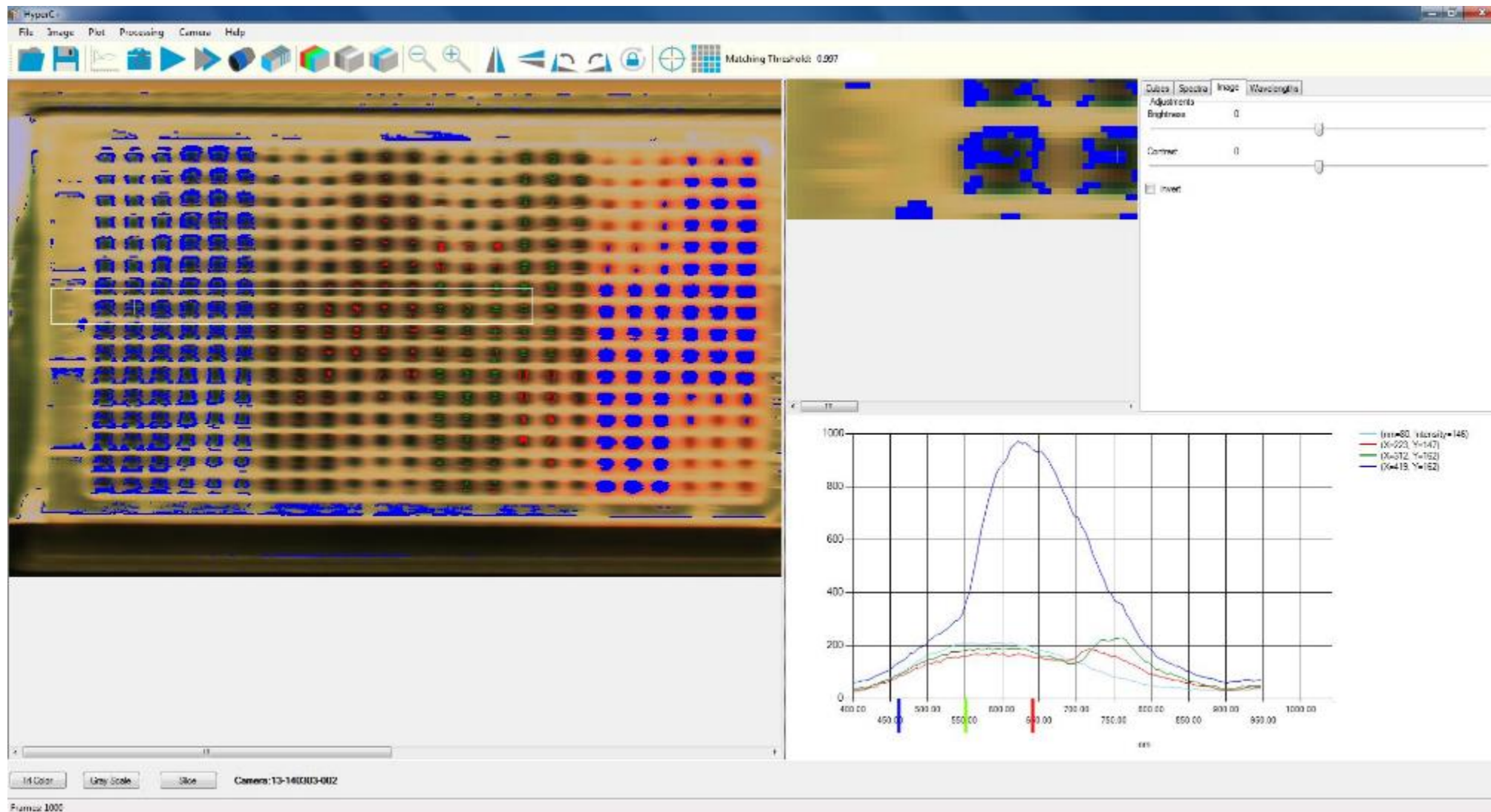
Many minerals have defined spectral response with specific absorption feature(s).

Applications in Health and Medicine

- Cancer detection and comparison with pathological results
- Studies underway for detection of sepsis
 - Positive indications
 - Moving into clinical trials
- Requires exploitation of the entire spectrum, not just selected bands



Industrial Processing Applications



Corning® microHSI™ 410 Family of Products

Spectrometer Core



Spectrometer Sub-Assembly



410 Sensor



Selectable Hyperspectral
Airborne Remote Sensing Kit (SHARK)



410 Application Development Kit
(ADK)



Corning® microHSI™ 410 SHARK

Airborne Hyperspectral Imaging (HSI) System

- ✓ Smallest, lightest, lowest cost fully integrated airborne hyperspectral imaging system
 - ✓ Sensor, lens, INS/GPS, microprocessor control and data acquisition/storage
 - ✓ 1.5 lbs (680 grams)
- ✓ Web interface for system management and control
- ✓ 1 TB internal recording capacity for min. 60 minute recording time; expandable via eSATA port
- ✓ Flexible data management
 - ✓ Capture and record full hyperspectral data cube
 - ✓ Record only the bands needed to produce deliverable data products
- ✓ API enables integration into air vehicle command and control
- ✓ Imagery is plug-and-play compatible with ENVI image processing software and web-based image processing services that have ENVI readers



microHSI™ 410
SHARK

microHSI™ 410 SHARK
integrated with
DJI™ Matrice 100



Introduction to Corning® MicroHSI™ 425 Sensor

- World's first commercially available hyperspectral sensor covering entire visible range through extended short wave infrared range from 400nm to 2500nm in a single high spatial resolution (640 spatial pixels) sensor
 - One focal plane array
 - One optical path
 - 460 spectral bands
- Lower size, weight and power than two sensor configuration
 - 2.4 kg (5.3 lb), 35 watts
- Eliminates need for precise alignment of focal length and field-of-view of two sensors, and a more complicated mechanical and electrical integration



microHSI™ 425 Sensor



False color image from microHSI™ 425 Sensor

CORNING